

SERVICE BULLETIN

Date: June, 2024

Subject: How to check the status of the safety pressure

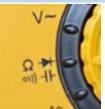
switch?

Models: NG

IMPORTANT: The machine must be disconnected from the power supply. In case of replacement, it is advisable to previously take photos of how the item to be replaced is installed/located, in order to facilitate its start-up.

1-. To check the status of the safety pressure switch it is necessary to measure continuity with a tester on the pressure switch terminals.





2-. Check continuity at the pressure switch terminals.





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3-. Verify on the tester that there is continuity in the pressure switch.



4-. It is important to check the working ranges of the pressure switches. The safety pressure switch opens at 25 bars of pressure and closes at 20 bars.

